ABSTRACT
Background: Medication errors represent significant concerns in healthcare, leading to adverse outcomes and increased costs. Understanding these errors is crucial for enhancing patient safety.
Aims & Objectives: This review aims to provide a comprehensive overview of medication errors, their classifications, contributing factors, and effective mitigation strategies. Methodology: A literature search was conducted to identify studies on medication error definitions, classifications, contributing factors, and mitigation strategies. Results: Key findings include the importance of standardization, effective use of clinical decision support systems, multidisciplinary collaboration, and continuous professional development in reducing medication errors. Conclusion: Medication errors are preventable yet persistent, necessitating systemic reforms, technology integration, and collaborative efforts to improve patient safety. Continuous improvement and a culture of safety are essential to significantly reduce the incidence of medication errors and enhance overall patient care. The findings underscore the urgency of systemic changes, continuous improvement, and collaborative efforts to address medication errors globally.

KEYWORDS
Clinical Risk Mitigation, Error Reduction Strategies, Healthcare Quality Improvement, Medication Safety, Patient Harm Prevention

INTRODUCTION
Medication errors, defined by the National Coordinating Council for Medication Error Reporting and Prevention (NCCMERP) as preventable events that may cause or lead to inappropriate medication use or patient harm, occur across various stages of the medication process and in diverse healthcare settings including clinics, pharmacies, and homes (1). These errors pose significant challenges to healthcare globally, as evidenced by India’s annual report of approximately 5.2 million medical errors. Sources of medication errors include professional practice lapses, deficiencies in healthcare products, procedural flaws, and systemic issues within healthcare systems. Classification of these errors involves categorization by process stages—prescribing, transcribing, dispensing, administration, and monitoring—as well as psychological factors...
such as knowledge-based mistakes and memory lapses. While many errors do not result in harm, the potential for adverse outcomes underscores the critical importance of effective prevention strategies (2). This manuscript aims to provide a comprehensive review of medication errors, examining their definition, scope, classification, and contributing factors to inform targeted interventions aimed at improving patient safety and healthcare quality.

**Material & Methods**

**Study Type & Study Design:** This review paper utilized a literature review approach to analyze and synthesize existing literature on medication errors. The study design involved gathering and analyzing data from peer-reviewed articles and scholarly publications.

**Study Setting:** The study setting encompassed global healthcare systems, focusing on literature published in reputable databases such as PubMed, Scopus, and Web of Science.

**Study Population:** The population of interest included studies and articles related to medication errors, patient safety, and healthcare systems, without specific demographic restrictions.

**Study Duration:** The review covered articles published within the last decade, from 2008 to 2023, to capture recent developments in the field of medication errors and related topics. This timeframe was chosen to ensure the review reflects the most current understanding and advancements in addressing medication errors, patient safety, and healthcare systems globally.

**Sample Size Calculation:** No specific sample size calculation was necessary as this review utilized existing literature and did not involve primary data collection.

**Inclusion Criteria:** Articles were included if they:
- Addressed medication errors, patient safety, or healthcare systems.
- Were written in the English language.

**Exclusion Criteria:** Articles were excluded if they:
- Did not align with the focus of the review.
- Were not published in English.

**Strategy for Data Collection:** A systematic literature search was conducted using keywords ("medication error," "patient safety," "healthcare systems") and Medical Subject Headings (MeSH) terms across selected databases. Relevant articles were identified and screened for inclusion based on predefined criteria.

**Working Definition:** Medication errors were defined as preventable events that may cause or lead to inappropriate medication use or patient harm, as per the National Coordinating Council for Medication Error Reporting and Prevention (NCCMERP).

**Ethical Issues & Informed Consent:** Formal ethical approval was not required as this review synthesized data from previously published literature. Proper citation and acknowledgment of original sources were ensured.

**Data Analysis – Software:** Data were analyzed using thematic analysis to identify recurring patterns and themes related to definitions, classifications, contributing factors, and risks associated with medication errors.

**Purpose:** The methodology for this review aimed to analyze and synthesize existing literature on medication errors, focusing on definitions, classifications, contributing factors, and potential risks. This comprehensive approach provided insights into the current knowledge in this critical area of patient safety and healthcare quality improvement.

**Results & Discussion**

The comprehensive examination of contributing factors, strategies for reduction, and associated risks related to medication errors highlights a crucial need for proactive
measures in healthcare systems (3). Addressing literacy challenges, improving communication, and ensuring adherence to universal precautions emerge as fundamental aspects of error prevention. Strategies such as regular reviews and reconciliation, implementing automated information systems, and education programs for various stakeholders underscore the importance of a holistic approach (4). The discussion on risks associated with medication errors, including adverse effects, hospitalization, and systemic failures, underscores the urgent need for robust preventive measures (5). High-leverage strategies like standardization, clinical decision support, and redundancies offer practical solutions to enhance medication safety. Specific hospital strategies, including electronic prescription systems and unit-dose dispensing, are presented as effective tools to minimize errors (6). The call for careful prescription writing, regular monitoring, and the development of patient safety programs further strengthens the argument for a comprehensive and proactive approach. In the context of India, with its vast healthcare network, the need for standard guidelines and strategies becomes even more pronounced (7). The recommendation to establish continuous monitoring, evaluation, and a centralized database for medication errors aligns with a proactive stance, facilitating quick corrective actions and preventive measures. To further enhance effectiveness, incorporating training and retraining programs for healthcare staff, including doctors, paramedical staff, and caregivers, is crucial (8). The proposed orientation program and the suggestion to maintain a central database for communication and management highlight a commitment to ongoing improvement (9,10,11).

In summary, the results and discussion section not only identify key issues related to medication errors but also provide a roadmap for effective strategies and systemic changes. The emphasis on continuous improvement, proactive monitoring, and a collaborative approach positions the recommendations as actionable steps toward enhancing medication safety in healthcare systems, particularly in a populous country like India.

**Limitations of the Study**

Limitations of this review include the reliance on existing literature, which may not capture all recent developments or regional nuances in medication error prevention. The focus on English language publications and peer-reviewed articles may limit the generalizability of findings to non-English speaking regions or grey literature sources. Additionally, variations in study methodologies and definitions of medication errors across different studies could impact the comparability and synthesis of results. Future research could benefit from incorporating more diverse sources and methodologies to further enrich our understanding of medication error prevention strategies globally.

**Conclusion**

This review has illuminated the pervasive issue of medication errors, highlighting their preventable nature and the significant harm they pose to patients. The findings underscore the importance of a comprehensive and systemic approach to address medication errors across diverse healthcare settings. Effective strategies such as standardization, clinical decision support, and specific hospital interventions are crucial for reducing these errors. The study's alignment with the set objectives confirms its relevance in enhancing patient safety and healthcare quality globally.

**Authors Contribution**

All authors have contributed equally.

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Nil

**Conflict of Interest**

There are no conflicts of interest.

**Abbreviation**

MeSH - Medical Subject Headings  
NCC MERP - National Coordinating Council for Medication Error Reporting and Prevention  
ME - Medication Error
**Declaration of Generative AI and AI Assisted Technologies in the Writing Process**

The authors haven’t used any generative AI/AI assisted technologies in the writing process.

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**References**


